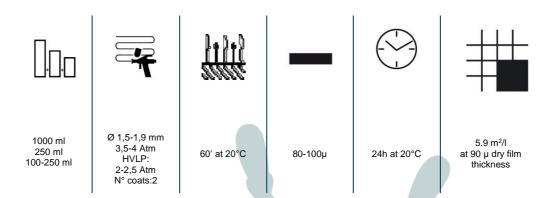


# S59012 INTERMEDIO EPOSSIDICO 'R'



# **Description**

#### Undercoat

2K hi-build epoxy filler undercoat. Especially suitable for paint processes where epoxy putty sealing is essential. It can be used above the waterline (upper works).

## Colour

Satin white

# **Characteristics**

- Very good filling power.
- Good sanding.
- · High vertical stability

Specific weight (part A):  $1,40 \pm 0,05$  g/ml Specific weight (part B):  $0,92 \pm 0,05$  g/ml

## **Substrate preparation**

**2K** Stoppani epoxy primers
Dry sanding with P 240-280 paper **2K** Stoppani epoxy fillers
Dry sanding with P 180-220 paper



#### **Application**

By brush, roller, airless and spray with traditional spray gun or HVLP.

Relative humidity < 80% Spray temperature >10 °C <35°C Substrate temperature 5 °C >dew point

## **Mixing ratio**

Brush or roller				
			volume	weight
S59012	INTERMEDIO EPOSSIDICO	'R'A	1000 ml	1000 g
S59016	INTERMEDIO EPOSSIDICO	'R' HARDENERB	250 ml	160 g
S70171-00535	EPOXY THINNER	C	100-150 ml	50-100 g

#### Spray or airless

		volume	weight
S59012	INTERMEDIO EPOSSIDICO 'R'A	1000 ml	1000 g
S59016	INTERMEDIO EPOSSIDICO 'R' HARDENERB	250 ml	160 g
S70171-00535	EPOXY THINNERC	150-250 ml	100-150 g

Pot-life at 20°C: 4h

Ø conventional spray gun and HVLP 1.5-1.9 mm

Pressure: 3,5 – 4 Atm HVLP: 2 – 2,5 Atm

N° of coats: 2

Recommended film thickness: 80-100µ dry (n° 2 coats by spray of 100µ wet each)

Minimum interval between coats: 24 h by roller/ brush, 60' by spray at 20°C

Theoretical coverage  $\,$ mix A+B by spray: 5.9  $\,$ m² for 1lt mixture at 90 $\mu$  dry film thickness Theoretical coverage  $\,$ mix A+B+C by spray: 5  $\,$ m² for 1lt mixture at 90 $\mu$  dry film thickness

Solids content by volume mix A+B by spray: 53.3 % Solids content by volume mix A+B+C by spray: 44.9 %

#### **Drying**

		10°C			20°C		35°C
Sanding after		48 h			24 h		12 h
Overcoat after	min. 4	8 h max.	96 h	min.	24 h max.	48 h	min. 12 h max. 24 h

#### **TECHNICAL DATA SHEET N° S150-GB UPDATED 06/2022**

All information here included is the result of carefully controlled tests and expresses our best and up to date knowledge. This news is given only as an information, so the firm cannot be accountable for further results. Furthermore, it cannot be used as a contestation related to the use of the described product. All this is due to the fact that use conditions are not under our control.

