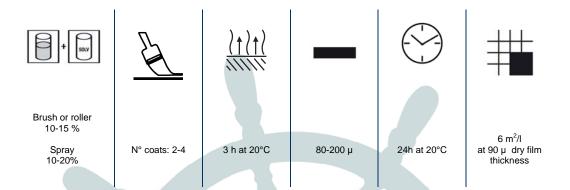


# S65302 VERNICE CLIPPER LUCIDA U.V.



# **Description**

# **Topcoat**

1K glossy varnish, of polyurethane nature. The high light fastness and the excellent resistance in the marine environment make it especially suitable for a finish with a 1K paint process in the yachting field. Suitable for painting above the waterline (upper works).

#### Colour

Transparent amber-coloured

## **Characteristics**

- · Good resistance in the marine environment
- · Good durability
- · Very good flow
- · High gloss

Specific weight (part A): 0,93 ± 0,03 g/ml

# **Substrate preparation**

#### New wood

Dry sanding with P120 paper **Already painted wood** Dry sanding with P280-320 paper **Old coatings** 

Verify the adhesion of the underlying paint process and dry sand with P240-280 paper



# **Application**

By brush, roller or spray with traditional spray gun or HVLP. Application conditions:

Relative humidity < 80% Spray temperature >10 °C <35°C Substrate temperature 5 °C >dew point

# Mixing ratio

#### **Brush or roller**

			volulile
S65302	VERNICE CLIPPER LUCIDA U.V	 A	1000 parts
S70020	DILUENTE 277	 B	100-150 parts

### **Spray**

			Tolullo
S65302	VERNICE CLIPPER LUCIDA	U.VA	1000 parts
S70110	DILUENTE 6209	B	100-200 parts

Ø conventional spray gun and HVLP: 1.,2-1.3 mm

Pressure: 3,5 - 4 Atm HVLP: 2 - 2,5 Atm

N° of coats: 2/4

Recommended film thickness for painted wood: 80-100 μ dry (n°2 coats by brush at 100μ wet each)

Recommended film thickness for new wood: 150-200 µ dry (n°4 coats by brush at 100µ wet each)

Minimum interval between coats: 24h by roller/brush, 3 h by spray at 20°C Theoretical coverage mix A: 6 m<sup>2</sup> for 1lt mixture at 90µ dry film thickness

Theoretical coverage mix A+B by spray :  $5m^2$  for 1lt mixture at  $90\mu$  dry film thickness Theoretical coverage mix A:  $3m^2$  for 1lt mixture at  $175\mu$  dry film thickness

Theoretical coverage mix A+B by spray : 3 for 1lt mixture at 175µ dry film thickness

Solids content by volume A: 57,6%

Solids content by volume A+B: by spray: 45,4%

# **Drying**

	10°C	20°C	35°C
Sanding after	min. 14 days	min. 7 days	min. 72 h
Overcoat by roller/brush after	min. 36 h max. 48 h	min. 16 h max. 24 h	min. 8 h max. 12 h
Overcoat by spray after	min. 6 h max. 48 h	min. 3h max. 24 h	min. 1,5 h max. 12 h

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