







S65302 VERNICE CLIPPER LUCIDA U.V.

					
Brush or roller 10-15 % Spray 10-20%	N° coats: 2-4	3 h at 20°C	80-200 μ	24h at 20°C	6 m ² /l at 90 μ dry film thickness

Description

Topcoat

1K glossy varnish, of polyurethane nature. The high light fastness and the excellent resistance in the marine environment make it especially suitable for a finish with a 1K paint process in the yachting field. Suitable for painting above the waterline (upper works).

Colour

Transparent amber-coloured

Characteristics

- Good resistance in the marine environment
- Good durability
- Very good flow
- High gloss

Specific weight (part A): 0,93 ± 0,03 g/ml

Substrate preparation

New wood

Dry sanding with P120 paper

Already painted wood

Dry sanding with P280-320 paper

Old coatings

Verify the adhesion of the underlying paint process and dry sand with P240-280 paper

Application

By brush, roller or spray with traditional spray gun or HVLP.

Application conditions:

Relative humidity < 80%

Spray temperature >10 °C <35°C

Substrate temperature 5 °C >dew point

Mixing ratio

Brush or roller

		volume
S65302	VERNICE CLIPPER LUCIDA U.V.....A	1000 parts
S70020	DILUENTE 277.....B	100-150 parts

Spray

		volume
S65302	VERNICE CLIPPER LUCIDA U.V.....A	1000 parts
S70110	DILUENTE 6209.....B	100-200 parts

Ø conventional spray gun and HVLP: 1.,2-1.3 mm

Pressure: 3,5 – 4 Atm HVLP: 2 – 2,5 Atm

N° of coats: 2/4

Recommended film thickness for painted wood: 80-100 µ dry (n°2 coats by brush at 100µ wet each)

Recommended film thickness for new wood: 150-200 µ dry (n°4 coats by brush at 100µ wet each)

Minimum interval between coats: 24h by roller/brush, 3 h by spray at 20°C

Theoretical coverage mix A: 6 m² for 1lt mixture at 90µ dry film thickness

Theoretical coverage mix A+B by spray : 5m² for 1lt mixture at 90µ dry film thickness

Theoretical coverage mix A: 3 m² for 1lt mixture at 175µ dry film thickness

Theoretical coverage mix A+B by spray : 3 for 1lt mixture at 175µ dry film thickness

Solids content by volume A: 57,6%

Solids content by volume A+B: by spray: 45,4%

Drying

	10°C	20°C	35°C
Sanding after	min. 14 days	min. 7 days	min. 72 h
Overcoat by roller/brush after	min. 36 h max. 48 h	min. 16 h max. 24 h	min. 8 h max. 12 h
Overcoat by spray after	min. 6 h max. 48 h	min. 3h max. 24 h	min. 1,5 h max. 12 h

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