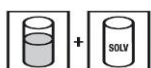


S30... CLIPPER



Brush or roller
10-20 %
Spray
10-25%



N° coats: 2



60' at 20°C



80-100µ



18 h at 20°C



6 m²/l
at 90µ dry film
thickness

Description

Topcoat

1K glossy topcoat, of polyurethane nature. The high light fastness and the excellent resistance in the marine environment make it especially suitable for a finish with a 1K paint process in the yachting field. Suitable for painting above the waterline (upper works).

Colour

Available in the **Clipper** colour range.

Characteristics

- Very good resistance in the marine environment.
- High light fastness.
- Excellent flow.
- High gloss.

Specific weight (part A):
white and derived colours: 1,20 ± 0,1 g/ml
colours: 1,00 ± 0,1 g/ml

Substrate preparation

Stoppani 1K Primers

Dry sanding with P 280-320 paper

Old coatings

Verify the adhesion of the underlying paint process and dry sand with P240-280 paper

Application

By brush, roller or spray with traditional spray gun or HVLP.

Relative humidity < 80%
Spray temperature >10 °C <35°C
Substrate temperature 5 °C >dew point

Mixing ratio

Brush or roller

	volume
S30... CLIPPER.....A	1000 parts
S70020 or S70050 DILUENTE 277 or DILATANTE 678.....B	100-200 parts

Spray

	volume
S30... CLIPPER.....A	1000 parts
S70020 or S70110 DILUENTE 277 or DILUENTE 6209.....B	100-250 parts

Ø conventional spray gun and HVLP: 1.2-1.3 mm
Pressure: 3,5 – 4 Atm HVLP: 2 – 2,5 Atm
N° of coats: 2
Recommended film thickness: 80-100µ dry (n° 2 coats by spray of 90 µ wet each)
Minimum interval between coats: 18h by roller/ brush, 60' by spray, at 20°C
Theoretical coverage mix A : 6 m² for 1lt mixture at 90µ dry film thickness
Theoretical coverage mix A+B : 5.5 m² for 1lt mixture at 90µ dry film thickness
Solids content by volume mix A+B: 49,2%

Drying

	10°C	20°C	35°C
Sanding after	min. 14 days	min. 7 days	min. 72 h
Overcoat after	min. 36 h max. 72 h	min. 18 h max. 36 h	min. 9 h max. 18 h

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All information here included is the result of carefully controlled tests and expresses our best and up to date knowledge. This news is given only a guide, so the firm cannot be accountable for further results. Furthermore it cannot be used as a contestation related to the use of the described product. All this is due to the fact that use conditions are not under our control.