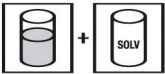







S290.. NOA NOA ACTIVE

					
Brush or roller 0-5 %	N° coats: 2/3	1 h at 20°C	> 120µ	12h at 20°C	4,1 m ² /l at 120 µ dry film thickness

Description

Antifouling

Self-polishing antifouling product, based on copper and on organic substances with synergetic action. Especially suitable for boat hulls that are sailing at moderate speed (< 25 knots) and are used very often. The technology used (CDP eroding) avoids fouling heap over time. The controlled release of active components achieves a perfect antifouling function that is renewed by the friction of water on the hull. It is not compatible with aluminium hulls.

Colour

Available in the standard colour range:

S29082 black
S29085 red
S29084 marine blue
S29081 white

Characteristics

- Excellent quality/price ratio
- Good antifouling power
- It avoids too high fouling heaps following refitting
- High hull speed
- High coverage

Specific weight:

S29082 Black: 1,85±,05 g/ml
S29085 Red: 1,85±,05 g/ml
S29084 Marine blue: 1,65±,05 g/ml
S29081 White: 1,77±,05 g/ml

Substrate preparation

Stoppani 1K Primers (Resolution Primer)

Stoppani 2K Primers (Epoxy Plus or Black Epoxy tar free)

Sand dry with P 280-320 paper

Old antifouling products: remove the detached layers; if the old antifouling is not compatible or unknown, seal with 2 coats of Resolution Primer

For further details on the product compatibility consult the relevant painting process technical data sheet.

Application

By brush or roller

Relative humidity < 80%

Spray temperature >10°C <40°C

Substrate temperature 3°C>dew point

Mixing ratio

Brush or roller

S290.. NOA NOA ACTIVEA
S70120 DILUENTE 6400/D.....B

volume
1000 ml
0-50 ml

N° of coats: 2/3

Recommended film thickness: >120µ dry (n°2 coats by roller of 100 µ wet each)

Interval between coats: 12 h

Theoretical coverage: 4,1 m² for 1l at 120µ dry film thickness

Theoretical coverage by roller: 4,1 m² for 1l at 120µ dry film thickness

High-solids by volume: 50 %

High-solids by volume by roller: 49-50 %

The protection level and, therefore, the product duration depends on the applied film thickness:
higher film thickness = higher protection

Apply an additional coat on the waterline and on the stem.

Outside exposure can cause colour alteration that tends to disappear after immersion.

The product contains heavy particles, therefore it must be stirred well before use.

Drying

	10°C	20°C	35°C
Overcoat by roller/brush after	min. 24 h	min. 12h	min. 6h
Overcoat by spray with itself after	min. 4h	min. 2h	min. 1h
Launching time	min. 48 h max. 1 month	min. 24 h max. 1 month	min. 12 h max. 1 month

NOTES: The applied product is sensitive to direct UV exposure. Should the exposure time be prolonged, it is recommended to cover the painted part or to shelter the boat in a shaded area, in order to assure antifouling protection. We recommend you to observe the launching time: should the maximum forecast time be exceeded, it is suggested to clean the surface with fresh water and to apply an additional antifouling coat (a freshen-up coat).

TECHNICAL DATA SHEET N° S203-GB
UPDATED 11/2013

All information here included is the result of carefully controlled tests and expresses our best and up to date knowledge. This news is given only as a guide, so the firm cannot be accountable for further results. Furthermore it cannot be used as a contestation related to the use of the described product. All this is due to the fact that use conditions are not under our control.