







S24110 SOTTOFONDO 3967

					
Brush or roller 10-20 % Spray or Airless 20-30%	Ø 1,5-1,9 mm 3,5-4 Atm HVLP: 2-2,5 Atm N° coats: 2	60' at 20°C	80-100µ	18h a 20°C	6,5 m ² /l at 90 µ dry film thickness

Description

Undercoat

1K synthetic undercoat formulated with glyceryl phthalate resins. It can be used above the waterline (upper works), applicable over knifing putties or anticorrosive primers before the topcoats. This product can be over coated only with 1K products.

Colour

White

Characteristics

- Good filling power
- Good sanding

Specific weight (part A): 1,50 ± 0,05 g/ml

Substrate preparation

Stoppani 1K anticorrosive primers or fillers

Dry sanding with P 280-320 paper

Old coatings

Dry sanding with P240-280 paper

Application

By brush, roller, airless and spray with traditional spray gun or HVLP.

Relative humidity < 80%

Spray temperature >10 °C <35°C

Substrate temperature 5 °C >dew point

Mixing ratio

Brush or roller

		volume
S24110	SOTTOFONDO 3967.....A	1000 parts
S70020	DILUENTE 277.....B	100-200 parts

Spray or airless

		volume
S24110	SOTTOFONDO 3967.....A	1000 parts
S70110	DILUENTE 6209.....B	200-300 parts

Ø conventional spray gun and HVLP : 1.5-1.9 mm

Pressure: 3,5 – 4 Atm HVLP: 2 – 2,5 Atm

N° of coats: 2

Recommended film thickness: 80-100µ dry (n° 2 coats by spray of 90 µ wet each)

Interval between coats: 16 h by roller/ brush, 60' by spray

Theoretical coverage mix A 6,5 m² m² for 1lt mixture at 90µ dry film thickness

Theoretical coverage mix A +B (by spray) 5,2 m² for 1lt mixture at 90µ dry film thickness

Solids content by volume mix A 58.9%

Solids content by volume mix by spray A+B 46.7%

Drying

	10°C	20°C	35°C
Sanding after	36 h	18 h	9 h
Overcoat with	min. 32 h max. 48 h	min. 16 h max. 24 h	min. 8 h max. 12 h

TECHNICAL DATA SHEET N° S138-GB
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All information here included is the result of carefully controlled tests and expresses our best and up to date knowledge. This news is given only as a guide, so the firm cannot be accountable for further results. Furthermore it cannot be used as a contestation related to the use of the described product. All this is due to the fact that use conditions are not under our control.