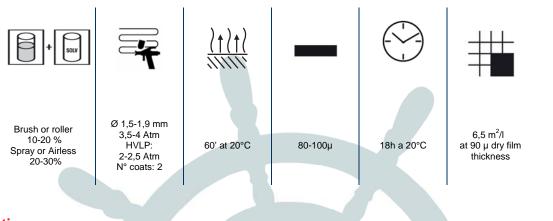
S24110 SOTTOFONDO 3967

SCHEDA TECNICA TECHNICAL DATA SHEET

S138-GB



Description

Undercoat

1K synthetic undercoat formulated with glyceryl phthalate resins. It can be used above the waterline (upper works), applicable over knifing putties or anticorrosive primers before the topcoats. This product can be over coated only with 1K products.

Colour

White

Characteristics

- Good filling power
- Good sanding

Specific weight (part A): 1,50 ± 0,05 g/ml

Substrate preparation

Stoppani 1K anticorrosive primers or fillers Dry sanding with P 280-320 paper Old coatings Dry sanding with P240-280 paper



Application

By brush, roller, airless and spray with traditional spray gun or HVLP.

Relative humidity < 80% Spray temperature >10 °C <35°C Substrate temperature 5 °C >dew point

Mixing ratio

Brush or roller volume S24110 SOTTOFONDO 3967......A 1000 parts 100-200 parts S70020 DILUENTE 277.....B Spray or airless volume S24110 SOTTOFONDO 3967.....A 1000 parts DILUENTE 6209......B S70110 200-300 parts Ø conventional spray gun and HVLP : 1.5-1.9 mm Pressure: 3,5 – 4 Atm HVLP: 2 – 2,5 Atm N° of coats: 2 Recommended film thickness: 80-100µ dry (n° 2 coats by spray of 90 µ wet each) Interval between coats: 16 h by roller/ brush, 60' by spray Theoretical coverage mix A 6,5 m² m² for 1lt mixture at 90µ dry film thickness Theoretical coverage mix A +B (by spray) 5,2 m² for 1lt mixture at 90µ dry film thickness Solids content by volume mix A 58.9% Solids content by volume mix by spray A+B 46.7%

Drying

	10°C	20°C	35°C
Sanding after	36 h	18 h	9 h
Overcoat with	min. 32 h max. 48 h	min. 16 h max. 24 h	min. 8 h max. 12 h

TECHNICAL DATA SHEET N° S138-GB UPDATE 03/2010

All information here included is the result of carefully controlled tests and expresses our best and up to date knowledge. This news is given only as a guide, so the firm cannot be accountable for further results. Furthermore it cannot be used as a contestation related to the use of the described product. All this is due to the fact that use conditions are not under our control.



Lechler S.p.A. 22100 COMO ITALY - Via Cecilio, 17 Tel. +39.031 586 111 - Fax +39.031 586 206 info@lechler.eu www.lechler.eu