







S31753 VERNICE STARGLASS CLEAR U.V.

					
900 ml 300 ml 100-300 ml	N° coats: 2-3	60' at 20°C	40-60μ	60' at 20°C	3,0 m ² /l at 80 μ dry film thickness

Description

Topcoat

2K polyester transparent glossy varnish. Good flow and outside resistance. Especially suitable for wooden boat finish.

Colour

Colourless transparent

Characteristics

- Excellent gloss
- Good durability
- High weather resistance

Specific weight (part A): 1,02 ± 0,05 g/ml

Specific weight (part B) code S31751: 1,06 ± 0,01 g/ml

Substrate preparation

New wood

Dry sanding with P120 paper

Already painted wood

Carry out a compatibility test by painting a small part of the hull or by doing a solvent test. In case of softening or matting dry sand with P 280-320 paper and remove the old coating completely.

Application

By brush, roller or spray with traditional spray gun or HVLP.
Application conditions:

Relative humidity < 80%
Spray temperature >10 °C <35°C
Substrate temperature 5 °C >dew point

Mixing ratio

Brush or roller

		Volume	Weight
S31753	VERNICE STARGLASS CLEAR U.V.....A	900 ml	750 g
S31751	STARGLASS CLEAR U.V. BRUSH HARDENER.....B	300 ml	250 g
S70030	DILATANTE 371.....C	100-300 ml	50-150 g

Spray

		Volume	Weight
S31753	VERNICE STARGLASS CLEAR U.V.....A	900 ml	750 g
S31751	STARGLASS CLEAR U.V. BRUSH HARDENER.....B	300 ml	250 g
S70060	DILUENTE 911.....C	300-600 ml	200-400 g

Pot life at 20°C : 4h

Ø conventional spray gun and HVLP: 1.2-1.3 mm

Pressure: 3,5 – 4 Atm HVLP: 2 – 2,5 Atm

N° of coats: 2-3

Recommended film thickness: 40-60 µ dry (n° 3 coats by brush at 60µ wet each)

Minimum interval between coats at 20°C: min 60' by roller/brush, min 60' by spray

Theoretical coverage mix A+B by brush : 7.0 m² for 1lt mixture at 50µ dry film thickness

Theoretical coverage mix A+B+C by brush: 5.7 m² for 1lt mixture at 50µ dry film thickness

Solids content by volume A+B by brush: 35%

Solids content by volume A+B+C by brush: 28.5%

Drying

	10°C	20°C	35°C
Sanding and polish after	min. 96 h	min. 48 h	min. 24 h
Overcoat after	min. 2 h max. 8 h	min. 1 h max. 4 h	min. 30' max. 2 h

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