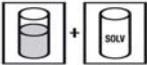


S71090 – S71092 CLIPPER INTERNO SCAFI 8257

					
Brush or roller 5-10% Spray 10-30%	N° coats: 2	60' at 20°C	80-100µ	18 h at 20°C	4 m ² /l at 90 µ dry film thickness

Description

Top coat

1K matt, fast drying, alkyd topcoat suitable for hull interior protection and for painting dunnages, bilges, motor rooms.

Colour

Available in white code S71092 and grey code S71090.

Characteristics

- Good chemical resistance
- Fast drying

Specific weight (part A): 1,17 ± 0,05 g/ml

Substrate preparation

Stoppani 1K Primers

Dry sanding with P 280-320 paper

Old coatings

Verify adhesion of the underlying paint process and dry sand with P240-280 paper

Application

By brush, roller or spray with traditional spray gun or HVLP.

Relative humidity < 80%
Spray temperature >10 °C <35°C
Substrate temperature 5 °C >dew point

Mixing ratio

Brush or roller

		volume
S7109.	CLIPPER INTERNO SCAFI 8257.....A	1000 parts
S70020	DILUENTE 277B	50-100 parts

Spray

		volume
S7109.	CLIPPER INTERNO SCAFI 8257.....A	1000 parts
S70020 o S70110	DILUENTE 277 or DILUENTE 6209.....B	100-300 parts

Ø conventional spray gun and HVLP: 1.2-1.3 mm
Pressure: 3,5 – 4 Atm HVLP: 2 – 2,5 Atm
N° of coats : 2
Recommended film thickness: 80-100µ dry (n° 2 coats by spray of 110 µ wet each)
Minimum interval between coats: 18h by roller/ brush, 60' by spray at 20°C
Theoretical coverage mix A : 5 m² for 1lt mixture at 90µ dry film thickness
Theoretical coverage mix A+B by spray: 4 m² for 1lt mixture at 90µ dry film thickness
Solids content by volume mix A+B by spray: 39 %

Drying

	10°C	20°C	35°C
Sanding after	min. 14 days	min. 7 days	min. 72 h
Overcoat by spray after	min. 36 h max. 48 h	min. 18 h max. 24 h	min. 9 h max. 12 h

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All information here included is the result of carefully controlled tests and expresses our best and up to date knowledge. This news is given only a guide, so the firm cannot be accountable for further results. Furthermore it cannot be used as a contestation related to the use of the described product. All this is due to the fact that use conditions are not under our control.