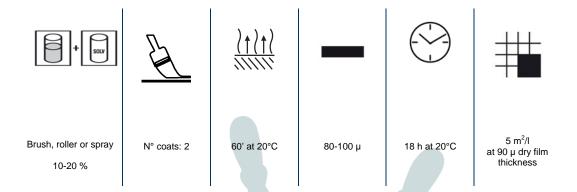


# S30350 CLIPPER BIANCO SATINATO



## **Description**

# **Topcoat**

1K satin polyurethane topcoat. The high light fastness and the excellent resistance in the marine environment make it especially suitable for a finish with a 1K paint process in the yachting field. Its satin finish makes it especially suitable for boat interiors.

#### Colour

Satin white (30-40 Gloss unit at 60^)

## **Characteristics**

- Satin finish
- Resistance to yellowing
- · Very good hardness

Specific weight (part A): 1,32 ± 0,05 g /ml

# **Substrate preparation**

Stoppani 1K Primers
Dry sanding with P 280-320 paper
Stoppani 2K Primers
Dry sanding with P 280-320 paper
Old coatings

Verify the adhesion of the underlying paint process and dry sand with P240-280 paper

# **Application**

By brush, roller or spray with traditional spray gun or HVLP.

Relative humidity < 80% Spray temperature >10 °C <35°C Substrate temperature 5 °C >dew point

# **Mixing ratio**

#### **Brush or roller**

volume 1000 parts

S30350 CLIPPER BIANCO SATINATO.......A 1000 parts S70020 or S70050 DILUENTE 277 or DILATANTE 678......B 100-200 parts

#### **Spray**

 Volume

 S30350
 CLIPPER BIANCO SATINATO......A
 1000 parts

 S70020 or S70110 DILUENTE 277 or DILUENTE 6209......B
 100-200 parts

Ø conventional spray gun and HVLP: 1.2-1.3 mm Pressure: 3,5-4 Atm HVLP: 2-2,5 Atm

N° of coats: 2

Recommended film thickness:  $80\text{-}100\mu$  dry (n° 2 coats by spray of  $100~\mu$  wet each) Minimum interval between coats: 18~h by roller/ brush, 60' by spray at 20°C Theoretical coverage mix A :  $6~m^2$  for 1lt mixture at  $90\mu$  dry film thickness Theoretical coverage mix A+B :  $4.9~m^2$  for 1lt mixture at  $90\mu$  dry film thickness

Solids content by volume mix A+B: 44,8%

#### **Drying**

	10°C	20°C	35°C
Sanding after	min.14 days	min. 7 days	min. 72 h
Overcoat with itself	min. 36 h max. 14 days	min. 18 h max. 7 days	min. 9 h max. 4 days

# TECHNICAL DATA SHEET N° S101-GB UPDATED 03/2010

All information here included is the result of carefully controlled tests and expresses our best and up to date knowledge. This news is given only a guide, so the firm cannot be accountable for further results. Furthermore it cannot be used as a contestation related to the use of the described product. All this is due to the fact that use conditions are not under our control.

