







S30350 CLIPPER BIANCO SATINATO

					
Brush, roller or spray 10-20 %	N° coats: 2	60' at 20°C	80-100 μ	18 h at 20°C	5 m ² /l at 90 μ dry film thickness

Description

Topcoat

1K satin polyurethane topcoat. The high light fastness and the excellent resistance in the marine environment make it especially suitable for a finish with a 1K paint process in the yachting field. Its satin finish makes it especially suitable for boat interiors.

Colour

Satin white (30-40 Gloss unit at 60°)

Characteristics

- Satin finish
- Resistance to yellowing
- Very good hardness

Specific weight (part A): 1,32 ± 0,05 g /ml

Substrate preparation

Stoppani 1K Primers

Dry sanding with P 280-320 paper

Stoppani 2K Primers

Dry sanding with P 280-320 paper

Old coatings

Verify the adhesion of the underlying paint process and dry sand with P240-280 paper

Application

By brush, roller or spray with traditional spray gun or HVLP.

Relative humidity < 80%
Spray temperature >10 °C <35°C
Substrate temperature 5 °C >dew point

Mixing ratio

Brush or roller

	volume
S30350 CLIPPER BIANCO SATINATO.....A	1000 parts
S70020 or S70050 DILUENTE 277 or DILATANTE 678.....B	100-200 parts

Spray

	volume
S30350 CLIPPER BIANCO SATINATO.....A	1000 parts
S70020 or S70110 DILUENTE 277 or DILUENTE 6209.....B	100-200 parts

Ø conventional spray gun and HVLP: 1.2-1.3 mm
Pressure: 3,5 – 4 Atm HVLP: 2 – 2,5 Atm
N° of coats : 2
Recommended film thickness: 80-100µ dry (n° 2 coats by spray of 100 µ wet each)
Minimum interval between coats: 18 h by roller/ brush, 60' by spray at 20°C
Theoretical coverage mix A : 6 m² for 1lt mixture at 90µ dry film thickness
Theoretical coverage mix A+B : 4.9 m² for 1lt mixture at 90µ dry film thickness
Solids content by volume mix A+B: 44,8%

Drying

	10°C	20°C	35°C
Sanding after	min.14 days	min. 7 days	min. 72 h
Overcoat with itself	min. 36 h max. 14 days	min. 18 h max. 7 days	min. 9 h max. 4 days

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