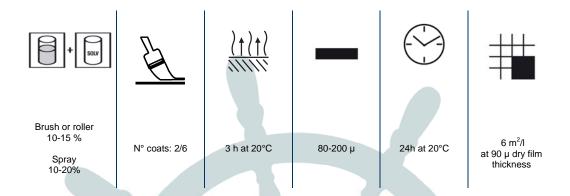


S65056 VERNICE CLASSIC YACHT U.V.



Description

Topcoat

1K varnish formulated with phenolic baked resins and selected Tung oils. The addition of special U.V. filters protects wood from ageing process due to ultraviolet rays. Thanks to its full body, to the film flexibility and to its resistance to the marine environment aggressiveness, it is recommended to use this products for finishing boat internal and external surfaces. Especially suitable for new or already painted wood, it is useable above the waterline (upper works).

Colour

Transparent amber-coloured

Characteristics

- Good durability
- · Full-bodied film
- · Excellent flexibility

Specific weight (part A): 0,93 ± 0,03 g/ml

Substrate preparation

New wood
Dry sanding with P120 paper
Already painted wood
Dry sanding with P280-320 paper



Application

By brush, roller or spray with traditional spray gun or HVLP. Application conditions:

Relative humidity < 80% Spray temperature >10 °C <35°C Substrate temperature 5 °C >dew point

Mixing ratio

Brush or roller

volume S65056 VERNICE CLASSIC YACHT U.V.....A 1000 parts S70020 100-150 parts DILUENTE 277.....B

Spray

volume S65056 1000 parts VERNICE CLASSIC YACHT U.V.....A S70110 DILUENTE 6209.....B 100-200 parts

Ø conventional spray gun and HVLP: 1.2-1.3 mm

Pressure: 3,5 - 4 Atm HVLP: 2 - 2,5 Atm

N° of coats: 2/6

Recommended film thickness for painted wood: 80-100 µ dry (n°2 coats by brush at 90µ wet each)

Recommended film thickness for new wood: 150-200 µ dry (n°4 coats by brush at 90µ wet)

Minimum interval between coats at 20°C: 24h by roller/brush, 3 h by spray Theoretical coverage mix A: 6.2 m² for 1lt mixture at 90µ dry film thickness

Theoretical coverage mix A+B by spray : 5.5 m^2 for 1lt mixture at 90μ dry film thickness Theoretical coverage mix A: 3.2 m^2 for 1lt mixture at 175μ dry film thickness

Theoretical coverage mix A+B by spray : 2.8 m² for 1lt mixture at 175µ dry film thickness

Solids content by volume A: 55.6%

Solids content by volume A+B: by spray: 49.2%

Drying

	10°C	20°C	35°C
Sanding after	min. 14 days	min. 7 days	min. 72 h
Overcoat by roller/brush after	min. 48 h max. 72 h	min. 24 h max. 36 h	min. 12 h max. 18 h
Overcoat by spray after	min. 6 h max. 72 h	min. 3 h max. 36 h	min. 1,5 h max. 18 h

TECHNICAL DATA SHEET N° S111-GB UPDATED 12/2010

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