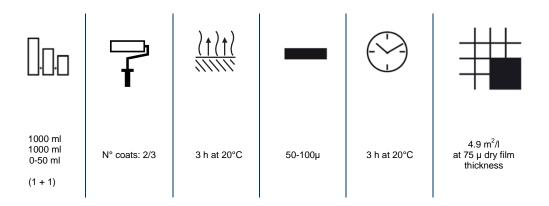


S24124 EPOBLOK IMPREGNANTE



Description

Undercoat

2K epoxy coating forming a waterproof isolating barrier protecting from water penetration. It is especially suitable for wood impregnation and its low viscosity allows a good penetration into the pores.

Colour

Transparent

Characteristics

- · Very good penetration in wood
- · Good sealing power
- · High resistance to humidity

Specific weight (part A): 0.99 ± 0.05 g/ml Specific weight (part B): 0.92 ± 0.03 g/ml

Substrate preparation

New wood

Dry sanding with P 120-180 paper

Already painted wood

Remove old coatings completely and sand dry with P 240-280 paper



Application

By brush, roller or conventional or HVLP spray gun.

Relative humidity < 80% Spray temperature >10°C <35°C Substrate temperature 5°C >dew point

Mixing ratio

S24124

S24125

S70171

Brush, roller or spray

Weight and volume EPOBLOK IMPREGNANTE......A 1000 parts EPOBLOK IMPREGNANTE HARDENER......B 1000 parts EPOXY THINNER......C 0-50 parts

Pot-life at 20°C: 4h

Ø conventional spray gun and HVLP: 1.3-1.5 mm

Pressure: 3,5 – 4 Atm HVLP: 2 – 2,5 Atm

N° of coats: 2/3

Recommended film thickness: 50-100 μ dry (n° 3 coats by roller/brush of 70 μ wet each)

Minimum interval between coats: 3 h by roller/brush, 60' by spray at 20°C Theoretical coverage mix A+B by roller/brush: 4.9 m² for 1lt mixture at 75μ dry film thickness Theoretical coverage mix A+B+C by roller/brush: 4.8 m² for 1lt mixture at 75μ dry film thickness Solids content by volume mix A+B by roller/brush: 37%

Solids content by volume mix A+B+C by roller/brush: 36.5%

Drying

	10°C	20°C	35°C
Sanding after	48 h	24 h	12 h
Overcoat after	min. 6 h max. 16 h	min. 3 h max. 8 h	min. 1,5 h max. 4 h

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All information here included is the result of carefully controlled tests and expresses our best and up to date knowledge. This news is given only a guide, so the firm cannot be accountable for further results. Furthermore it cannot be used as a contestation related to the use of the described product. All this is due to the fact that use conditions are not under our control.

