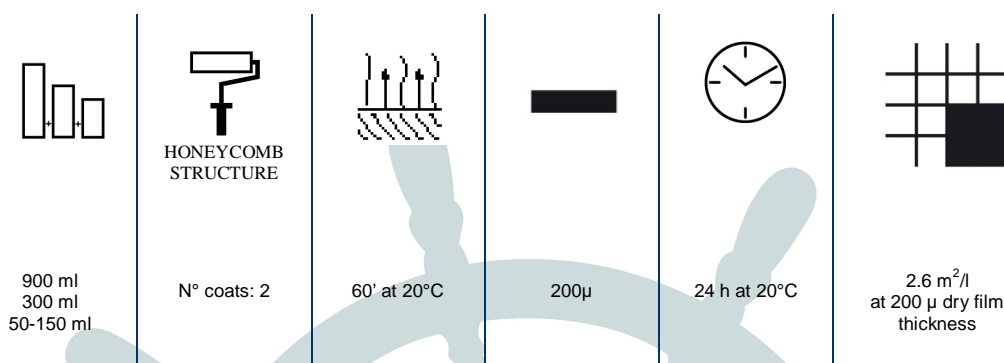


S39080 GLASSTOP BUCCIATO VERSILIA



Description

Topcoat

2K semi-glossy polyurethane topcoat with orange peel effect. It has good weather resistance. Especially suitable in the yachting field to hide some substrates' defects, it is used for boat internal surfaces or for painting of the deck and superstructure.

Colour

White – semi-glossy

Characteristics

- Orange peel effect
- Good chemical resistance
- Good mechanical properties
- Good durability

Specific weight (part A): 1,57 ± 0,05 g/ml

Specific weight (part B): 1,00 ± 0,05 g/ml

Substrate preparation

Stoppani polyurethane undercoats

Dry sanding with P 280-320 paper

Stoppani epoxy primers

Dry sanding with P 280-320 paper

Old thermosetting coatings

Carry out a compatibility test by painting a small part of the hull or by doing a solvent test. In case of softening or matting dry sand with P 280-320 paper and remove the old coating completely.

Application

By roller or by spray with tank under pressure.
Application conditions:

Relative humidity < 80%
Spray temperature >10 °C <35°C
Substrate temperature 5 °C >dew point

Mixing ratio

Roller

		volume	weight
S39080	GLASSTOP BUCCIATO VERSILIA.....A	900 ml	820 g
S39081	GLASSTOP BUCCIATO VERSILIA HARDENER.....B	300 ml	180 g
S70030 or S70060	DILATANTE 371 or DILUENTE 911.....C	50-100 ml	0-50 g

Spray

		volume	weight
S39080	GLASSTOP BUCCIATO VERSILIA.....A	900 ml	820 g
S39081	GLASSTOP BUCCIATO VERSILIA HARDENER.....B	300 ml	180 g
S70060	DILUENTE 911.....C	100-150 ml	50-100 g

Pot life: 6 h

Ø conventional spray gun and HVLP: 2,5 mm

Pressure: 3,5 – 4 Atm HVLP: 2 – 2,5 Atm

N° of coats: 2 (the first covering smooth coat + 1 coat to give the orange peel effect)

Recommended film thickness: ca. 200µ dry (n° 2 coats by roller of 200 µ wet each, approximate film thickness, not measurable due to orange peel effect)

Minimum interval between coats: 24 h by roller, 60' by spray at 20°C

Theoretical coverage mix A+B by spray: 2.6 m² for 1lt mixture at 200µ dry film thickness

Theoretical coverage mix A+B+C by spray: 2.5 m² for 1lt mixture at 200µ dry film thickness

Solids content by volume mix A+B by spray: 52.9%

Solids content by volume mix A+B+C by spray: 49.2%

Drying

	10°C	20°C	35°C
Sanding after	min. 96 h	min. 48 h	min. 24 h
Overcoat by roller after	min. 48 h max. 72 h	min. 24 h max. 36 h	min. 12 h max. 18 h
Overcoat by spray after	min. 2 h max. 16 h	min. 1 h max. 8 h	min. 30' max. 4 h

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All information here included is the result of carefully controlled tests and expresses our best and up to date knowledge. This news is given only a guide, so the firm cannot be accountable for further results. Furthermore it cannot be used as a contestation related to the use of the described product. All this is due to the fact that use conditions are not under our control.



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