

## S25007 DECKLIGHT 4000



900 ml  
100 ml



Knifing application



36 h at 20°C



No more than  
3cm



36-48h at 20°C



P 80  
P 120

### Description

#### Filler

2K epoxy filler with light extender for decks. Suitable for levelling large boat surfaces. It is particularly suitable for levelling decks, where it is necessary to minimise the weight by unit of volume added to the boat.

### Colour

The mixed product is light blue.

### Characteristics

- Low specific weight
- Very good workability
- Very good pull-off force
- Shrinking-free

Specific weight (part A):  $0,55 \pm 0,05$  g/ml

Specific weight (part B):  $0,98 \pm 0,01$  g/ml

Specific weight A + B:  $0,58 \pm 0,05$  g/ml

### Substrate preparation

#### Stoppani epoxy primers

Dry sanding with P 280-320 paper

## Application

Knifing.

## Mixing ratio

		<b>Volume</b>	<b>Weight</b>
S25007	DECKLIGHT 4000 SOL.A..... A	900 ml	840 g
S25006	STOPDECK HARDENER SOL.B .....B	100 ml	160 g

Pot life at 20°C: 2 h

N° of knifing: 1+1 of refinish

Solids content by volume A+B 100%

Theoretical coverage A + B: 0,2 m<sup>2</sup> for 1lt mixture at 5 mm dry film thickness

Recommended film thickness: no more than 3 cm

Interval between coats: 36-48 h

**Rises in temperature cause pot life reduction**

## Drying

	<b>10°C</b>	<b>20°C</b>	<b>35°C</b>
<b>Sanding after</b>	<b>min. 72 h</b>	<b>min. 36 h *</b>	<b>min. 18 h</b>

**Note:** The product through-drying is obtained after 7 days at 25°C

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