







S65303 VERNICE CLIPPER OPACA U.V.

					
Brush or roller 15-20 % Spray 20-30%	N° coats: 2-4	60' at 20°C	80-100µ	24h at 20°C	5 m ² /l at 90µ dry film thickness

Description

Topcoat

1K satin varnish, of polyurethane nature. The high light fastness and the excellent resistance in the marine environment make it especially suitable for a finish with a 1K paint process in the yachting field. Suitable for painting above the waterline (upper works).

Colour

Transparent amber-coloured

Characteristics

- Satin aspect
- Good resistance in the marine environment
- Very good brushability
- Very good flow

Specific weight (part A): 0,91 ± 0,05 g/ml

Substrate preparation

New wood

Dry sanding with P120 paper

Already painted wood

Dry sanding with P280-320 paper

Old coatings

Verify the adhesion of the underlying paint process and dry sand with P240-280 paper

Application

By brush, roller or spray with traditional spray gun or HVLP.
Application conditions:

Relative humidity < 80%
Spray temperature >10 °C <35°C
Substrate temperature 5 °C >dew point

Mixing ratio

Brush or roller

		volume
S65303	VERNICE CLIPPER OPACA U.V.....A	1000 parts
S70020	DILUENTE 277B	150-200 parts

Spray

		volume
S65303	VERNICE CLIPPER OPACA U.V.....A	1000 parts
S70110	DILUENTE 6209.....B	200-300 parts

Ø conventional spray gun and HVLP: 1.2-1.3 mm

Pressure: 3,5 – 4 Atm HVLP: 2 – 2,5 Atm

N° of coats: 2/4

Recommended film thickness for painted wood: 60-80 µ dry (n°2 coats by brush at 80µ wet each)

Recommended film thickness for new wood: 120-160 µ dry (n°4 coats by brush at 80µ wet each)

Minimum interval between coats: 24h by roller/brush, 60' by spray at 20°C

Theoretical coverage mix A: 6,3 m² for 1lt mixture at 70µ dry film thickness

Theoretical coverage mix A+B by brush : 5,5 m² for 1lt mixture at 70µ dry film thickness

Theoretical coverage mix A: 3,1 m² for 1lt mixture at 140µ dry film thickness

Theoretical coverage mix A+B by brush : 2,7 m² for 1lt mixture at 140µ dry film thickness

Solids content by volume A: 43.8%

Solids content by volume A+B by brush: 38.3%

Drying

	10°C	20°C	35°C
Sanding after	min. 14 days	min. 7 days	min. 72 h
Overcoat with itself	min. 32 h Max 72 h	min. 16 h max. 36 h	min. 8 h max. 18 h

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