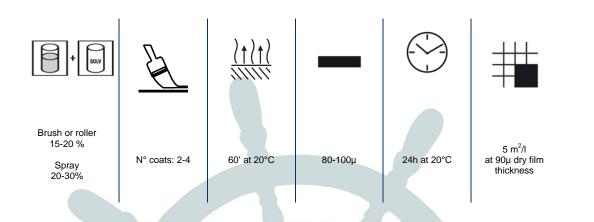


S65303 VERNICE CLIPPER OPACA U.V.



Description

Topcoat

1K satin varnish, of polyurethane nature. The high light fastness and the excellent resistance in the marine environment make it especially suitable for a finish with a 1K paint process in the yachting field. Suitable for painting above the waterline (upper works).

Colour

Transparent amber-coloured

Characteristics

- Satin aspect
- · Good resistance in the marine environment
- · Very good brushability
- · Very good flow

Specific weight (part A): 0,91 ± 0,05 g/ml

Substrate preparation

New wood

Dry sanding with P120 paper **Already painted wood** Dry sanding with P280-320 paper **Old coatings** Verify the adhesion of the underlying paint process and dry sand with P240-280 paper



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Application

By brush, roller or spray with traditional spray gun or HVLP. Application conditions:

Relative humidity < 80% Spray temperature >10 °C <35°C Substrate temperature 5 °C >dew point

Mixing ratio

Brush or roller

S65303 S70020		OPACA U.V		volume 1000 parts 150-200 parts			
Spray							
S65303 S70110		R OPACA U.V		volume 1000 parts 200-300 parts			
Ø conventional spray gun and HVLP: 1.2-1.3 mm Pressure: 3,5 – 4 Atm HVLP: 2 – 2,5 Atm N° of coats: 2/4 Recommended film thickness for painted wood: 60-80 µ dry (n°2 coats by brush at 80µ wet each) Recommended film thickness for new wood: 120-160 µ dry (n°4 coats by brush at 80µ wet each) Minimum interval between coats: 24h by roller/brush, 60' by spray at 20°C Theoretical coverage mix A: 6,3 m ² for 1lt mixture at 70µ dry film thickness Theoretical coverage mix A: 8,1 m ² for 1lt mixture at 70µ dry film thickness Theoretical coverage mix A: 3,1 m ² for 1lt mixture at 140µ dry film thickness Theoretical coverage mix A+B by brush : 2,7 m ² for 1lt mixture at 140µ dry film thickness Solids content by volume A: 43.8% Solids content by volume A+B by brush: 38.3%							

Drying

	10°C	20°C	35°C
Sanding after	min. 14 days	min. 7 days	min. 72 h
Overcoat with itself	min. 32 h Max 72 h	min. 16 h max. 36 h	min. 8 h max. 18 h

TECHNICAL DATA SHEET N° S109-GB REV. 03/2010

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