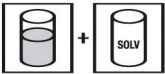

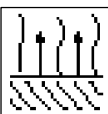





## S290.. NOA NOA ENDURANCE

					
Brush or roller 3-10%	N° coats: 2/3	1 h at 20°C	> 120μ	12h at 20°C	5,6 m <sup>2</sup> /l at 120 μ dry film thickness

### Description

#### Antifouling

Hard matrix antifouling suitable to protect both sailing and motor boats. It can be used both in fresh and salt water. The controlled release of active components achieves a good antifouling function, which on fast boats, is renewed by the friction of water on the hull. It is suitable for the protection of fibreglass and composite materials, wood, steel and aluminium hulls.

### Colour

Available in the standard **Noa Noa Endurance** colour range:

29087 Bianco/White/Blanc/Bianco  
29088 Nero/Black/Noir/Negro  
29093 Blu marino/Marine blue/Bleu marin/Azul marino  
29094 Rosso/Red/Rouge/Rojo

### Characteristics

- Compatible with aluminium hulls
- Good antifouling power
- Very high hull speed
- High coverage

Specific weight:

29087 Bianco/White/Blanc/Bianco 1,65 ± 0,05 g/ml  
29088 Nero/Black/Noir/Negro 1,60 ± 0,05 g/ml

## Substrate preparation

**1K Stoppani Primers** (Resolution Primer)

**2K Stoppani Primers** (Epoxy Plus or Black Epoxy tar free)

Dry sand with P 280-320 grit paper

**Old antifouling coatings** – remove all not adherent layers; if the old antifouling coating is not compatible or unknown, seal with 2 coats of Resolution Primer

For further details on the product compatibility consult the relevant paint process technical data sheet.

## Application

By brush, roller.

Relative humidity < 80%

Spray temperature >10°C <40°C

Substrate temperature 3°C > dew point

## Mixing ratio

### Brush or roller

S290.. NOA NOA ENDURANCE.....A

S70120 DILUENTE 6400/D.....B

**volume**  
1000 ml  
30-100 ml

N° of coats: 2/3

Recommended film thickness: >120µ dry (n°2 coats by roller of 100 µ wet each)

Interval between the coats: 12 h by roller/ brush

Theoretical coverage mix A: 5,1 m<sup>2</sup> for 1l at 120µ film thickness

Theoretical coverage mix by roller A+B: 5 m<sup>2</sup> for 1l at 120µ film thickness

High-solids by volume mix A : 50%

High-solids by volume mix by roller A+B : 47 %

The protection level and, therefore, the product duration depends on the applied film thickness:  
higher film thickness = higher protection

Apply an additional coat on the waterline and on the stem.

**Outside exposure can cause colour alteration that tends to disappear after immersion.**

**The product contains heavy particles, therefore must be stirred well before use.**

## Drying

	10°C	20°C	35°C
<b>Overcoat by roller/brush after</b>	<b>min. 24 h</b>	<b>min. 12 h</b>	<b>min. 6 h</b>
<b>Launching time</b>	<b>min. 48 h max. 1 month</b>	<b>min. 24 h max. 1 month</b>	<b>min. 12 h max. 1 month</b>

NOTES: The applied product is sensitive to direct UV ray exposure. Should the exposure time be prolonged, it is recommended to cover the painted part or to shelter the boat in a shaded area, in order to assure antifouling protection. We recommend you observe the launching time: should the maximum forecast time be exceeded, it is suggested to clean the surface with fresh water and to apply an additional antifouling coat (a freshen-up coat).

## TECHNICAL DATA SHEET N° S209-GB UPDATED 02/2014

All information contained in this data sheet is the result of carefully controlled tests and is correct to the best of Lechler's knowledge at the time of issue. Since conditions of use are beyond the control of the manufacturer, information contained herein is without warranty, implied or otherwise, and final determination of the suitability of any information or material for the use contemplated and the manner of use is the sole responsibility of the user. FOR PROFESSIONAL USE ONLY.



Lechler S.p.A. 22100  
COMO ITALY - Via Cecilio, 17  
Tel. +39.031 586 111 - Fax +39.031 586 206  
info@lechler.eu [www.lechler.eu](http://www.lechler.eu)